



TRIREX® Compound 3500G20

Samyang Corporation - Polycarbonate

Tuesday, November 5, 2019

General Information

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Forms	• Pellets		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.34		ASTM D792
Melt Mass-Flow Rate (300°C/1.2 kg)	6.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	3.0E-3 to 5.0E-3	in/in	ASTM D955
Water Absorption (24 hr, 73°F)	0.12	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	15600	psi	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	782000	psi	ASTM D790
Flexural Strength (Yield)	22800	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	2.9	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	122		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	304	°F	ASTM D648
Deflection Temperature Under Load 264 psi, Unannealed	297	°F	ASTM D648
CLTE - Flow	1.3E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+16	ohms·cm	ASTM D257
Dielectric Strength	790	V/mil	ASTM D149
Dielectric Constant	3.11		ASTM D150
Dissipation Factor	9.7E-3		ASTM D150
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

Notes

¹ Typical properties: these are not to be construed as specifications.